

GABARRUS COUNTY
MARIBORO LIGHTS 100 REGULAR FTB
BRAND CODE-0190 (STD)

CIGARETTE SPECIFICATION

EFFECTIVE DATE: 07/02/91
STANDARD PRODUCTION

CIGARETTE LENGTH : 78.5 MM ETC TAK : 11.0 MG/GIGT 10.5 - 11.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 67.0 MM
FILTER LENGTH : 31.5 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.T.O. : 5.10 IN. H2O
DILUTION TARGET : 33.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M WHITE TOL PPT EC 136 12-800-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: NATIONAL 32-2026 (FORMERLY 72-3146) PVA 61-032-A

SEAM ADHESIVE : FULLER WD-3902U PVA 61-444-A
: NATIONAL 32-2007 (HK10/PROTOS 100) PVA 61-051-A

STD. FILLER - PACK Q.V.: A0012 - 13.25% MARIBORO LIGHTS REGULAR FTB

*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6700M 27CU/0.6%(K/D156/F12756) 10-703-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARIBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : SPEC. UPDATED TO REFLECT UPDATED VENDOR DESCRIPTION
: FOR TIPPING ADHESIVE 61-032-A (BOTH OLD & NEW
: DESCRIPTIONS ARE NOW INCLUDED), NO WEIGHT CHANGE,
: OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 6/28/91

PRINTING DATE : 6/28/91
PRINTING TIME : 17:03:19

APPROVED BY: *E. Smith*

SUPERVISOR'S CERTIFICATION DATED: 7/25/91

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